

Date: Wednesday, 11/21/2007 12:51:38 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	LABEL		
Job Number	35944					
Estimate Number	10124					
P.O. Number	N/A		Part Number	D2258200		
This Issue	11/21/2007	S.O. No.	N/A	Drawing Number	D2258 REV B1	
Prsht Rev.	NC			Project Number	N/A	
First Issue	N/A	Type	PURCHASED PARTS	Drawing Revision	B1	
Previous Run	34588		Material	N/A		
Written By			Due Date	11/28/2007		
Checked & Approved By	KJ 07.11.21		Qty:	20	Um:	Each
Comment	Est: B 04.04.15 Reformat; Clarify Step 2 KJ/RF					

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
Comment: PURCHASING Issue P/O: <u>SLID</u> <u>C 707/11/22</u> <u>(20)</u> Make D2258-200 read 200lb / 91kg as per Dwg D2258 Material: Red letters (1.00" min height) with adhesive backManufacture from 3M 7mil masking film #8522CP or Avery IPM #2031 Material release note is required		
2.0	D2258200P	Weight Placard 200lb
Comment: Qty.: 1.0000 Each(s)/Unit Total : 20.0000 Each(s) WEIGHT PLACARD 200 LB		
3.0	PACKAGING 1	PACKAGING RESOURCE #1
Comment: PACKAGING RESOURCE #1 Receive and Inspect for transit damage Ensure material release note is attached		
4.0	QC6	DIMENSIONAL CHECK
		 <u>C 711/27</u> <u>(20)</u> <u>Locals</u>
Comment: DIMENSIONAL CHECK		
5.0	PACKAGING 1	PACKAGING RESOURCE #1
		 <u>C 711/28</u> <u>(20)</u> <u>Locals</u>
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <u>ST23</u> <u>A 04/11/28</u> <u>(20)</u>		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes  No  DQA:  Date: 07/11/08  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Job Number: 35944		Part Number: D2258200
Job Number:		
Seq. #:	Machine Or Operation:	Description :
6.0	QC21	FINAL INSPECTION/W/O RELEASE
		 (20)
Comment: FINAL INSPECTION/W/O RELEASE		11/21/08
Job Completion	 <i>U 8/11/29</i>	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN B. WILLIAMS	DRAWN BY K. HAND	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BW</i>	APPROVED <i>JS</i>	DRAWING NO. D2258
DATE 95.11.29		REV. B SHEET 1 OF 1 TITLE SCALE 1:1 UTILITY BASKET PLACKARD

**RELEASED**  
99.10.12 KE

A	94.07.28	NEW ISSUE
B	95.11.29	ADDED NOTE
B1	<del>HF</del> 03.08.18	ADDED D2258-160

1" RED LETTERS ADHESIVE BACK

## MAXIMUM DISTRIBUTED LOAD

XXX lb / XXX kg

EXAMPLE

PART #	LOAD
D2258-132	132 lb/60 kg
D2258-200	200 lb/91 kg
D2258-220	220 lb/100 kg
D2258-160	160 lb/ 73 kg

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 35944



GRAPHICS

## PRODUCT DATA BULLETIN

Product Data Bulletin: A5-O

### Avery Graphics™ A5 Opaque 5-year INTERMEDIATE calendered vinyl film

Dated: 10/3/02

#### Description:

Avery Graphics™ A5 Opaque intermediate films are flexible, high-gloss calendered vinyls designed for use on computer sign cutting equipment. This construction provides excellent cutting, weeding and transferring characteristics for signage applications.

Application information can be found in the Avery Graphics Application Guide.

For surface preparation, converting and printing, and application and removal instructions, please refer to the Avery Graphics Instructional Bulletin.

#### Construction:

- Face Film: 3.2 mils opaque medium gloss intermediate calendered vinyl film
- Adhesive: 1.0 mil clear acrylic permanent solvent pressure-sensitive adhesive
- Liner: 78# bleached white kraft

#### Physical Properties:

The following information on physical and chemical characteristics is based upon tests believed to be reliable. The values are intended only as a source of information. They are given without guarantee and do not constitute a warranty. The purchaser should independently determine, prior to use, the suitability of this material for his/her specific purpose. (Data represents averages and is not intended for use as a specification).

- Outdoor durability: 5 years when properly processed and applied (vertical exposure, unprinted film)\*\*
- Application surface contours: Flat and simple curves
- Minimum surface and air application temperature: +50° F (10° C)
- Service Temperature Range: -40° F to +180° F (-40° C to 82° C) (Reasonable range of temperatures which would be expected under normal environmental time and temperature conditions)
- Typical Chemical Resistance: Resistant to most mild acids, alkalis and salt solutions. See instructional bulletin for recommendations on cleaning.
- Shelf Life: One year when stored at the following temperatures and humidity conditions: 68°-77° F (20° - 25° C) and 50±5% R. H.
- Typical Adhesion Values: **180° Peels**

Substrate	24 hrs	1 week
Stainless Steel	4.4 lbs/in	5.1 lbs/in
Glass	4.7 lbs/in	5.3 lbs/in

NOTE: Tested per ASTMD 1000. Always pre-test your specific substrate prior to actual application.

- Reflectivity: NA
- Typical Gloss\*: 70 at 60°



210 MAIN W.,  
HAWKESBURY, ONT. K6A 2H6  
**Tel.: 613 632-5449**  
**Fax: 613 632-9491**  
**[www.studiolettrae.on.ca](http://www.studiolettrae.on.ca)**

## **INVOICE / FACTURE**

**VENDU À:  
SOLD TO:**

LIVRÉ À:  
SHIPPED TO:

No. 9538

DATE: 11/26/2007

PAGE 1 of 1

Re: Quarte No. 4275

Dart Aerospace Ltd  
1270 Aberdeen  
Hawkesbury, Ontario K6A 1K7

Dart Aerospace Ltd  
Hawkesbury, Ontario

po5110

Merci! Thank You!



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Avery Graphics™ A5 Opaque page 1 of 2

AnswerLine: 800-443-9380

Signage.averygraphics.com